



Marchi di qualità registrati di **Decoral System®**



DECORAL SYSTEM SRL

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TECHNICAL TOOLS

Laboratory Tests and Technical Documentation

MRK-012-0008

ARCHES DECORATION WITH GLUING AND VACUUM MIXED TECHNIQUE



Key features:

- Arches decoration
- Gluing technique
- Vacuum technique
- Real wood effect decoration


Suitability of the sublimation technology and attainable results


Sublimation technology, besides allowing the decoration of profiles and flat surfaces of various dimensions and shapes, is also suitable for the decoration of arch-shaped profiles, affording, even here, almost identical results to those obtainable from the working and assembling of real wooden materials.





Method and steps


The technique shown here leads to an absolutely realistic effect: the proper placing and trimming of the sublimatic film on the curved profile affords the marks of the characteristic junctions that can be seen on arches made from real woodworking.

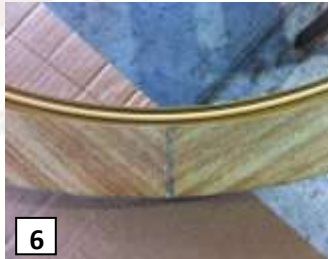
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1 Mark subdivision (three parts)
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2 Glue the surface
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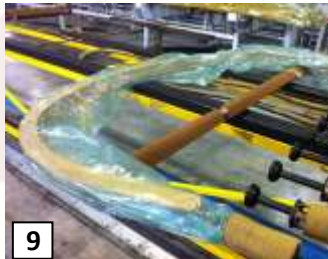
3 Place the film (attention: use film XXXX/YY L3 series)
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4 Remove exceeding film
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5 Cut film along the junction
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6 Place film on second section (partly overlap on first section)
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7 Cut film following edges (complete both sides)
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8 Bag the whole curved profile
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9 Vaccum using two heads (or one head, closing the other end)